

Work Order ID 56802

March 10, 2010 1:28:24 PM



Page 1

Item ID:	D3681-1	Accept		Setup	Start	
Revision ID:						
Item Name:	Spacer				Stop	
Start Date:	10/03/2010	Start Qty:	40.00			
Required Date:	18/03/2010	Req'd Qty:	40.00			
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:	<i>RL</i>	Date:	<i>10-3-10</i>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3681	Rev A								

100		Hardinge CNC LATHE SMALL	0.00						
	Hardinge	Memo	0.00						
	Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA711& DWG D3681 <input type="checkbox"/> FOLIO REV: <i>A</i> <input type="checkbox"/> DWG							
		REV: <i>A</i> <input type="checkbox"/> 2-DEBURR AS REQUIRED							
		<i>SA 10/03/18</i>							

110		QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC	Memo	0.00						
	Quality Control	<i>SA 10/03/18</i>							

120		QC8- Inspect parts - second check	0.00						
	QC	Memo	0.00						
	Quality Control	<i>SA 10/03/18</i>							

45

45

45

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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March 10, 2010 1:28:24 PM



Page 2

Item ID: D3681-1

Accept



Setup Start



Revision ID:

Item Name: Spacer

Stop



Start Date: 10/03/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 18/03/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location:

LG

0.00



Packaging

Memo

0.00

Packaging

10-3-19

450

SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24

C21013119

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

March 10, 2010 1:28:28 PM

Page 1

Work Order ID: 56802



Parent Item: D3681-1



Parent Item Name: Spacer

Start Date: 10/03/2010

Required Date: 18/03/2010

Comments: IPP ☐ Rev A new issue 07-10-30 DD verified by:
IPP Rev:B Ecn 1056 Rev A dwg DD

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	99.0600	14.3158			



ALUM TUBE .3125 x .058w



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

99.06

110532

1.71

111470

8.43

111874

14.32

112142

74.6

1784 S 12/03/18

6

11

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

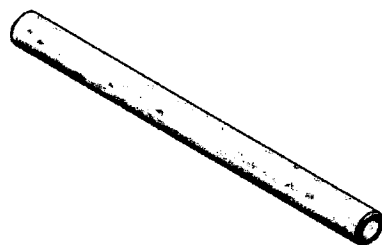
W/O:		WORK ORDER CHANGES					
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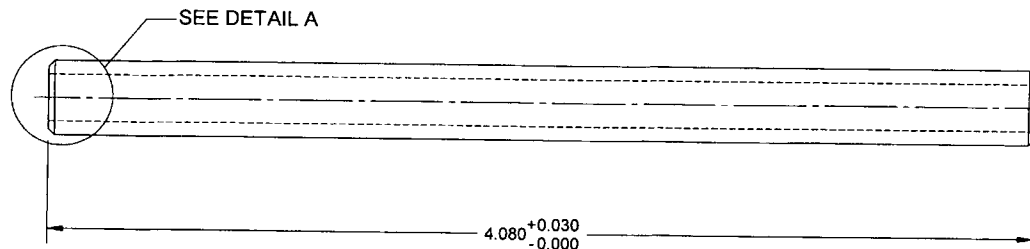
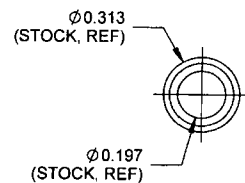
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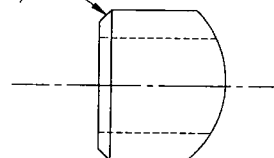
NOTE: Date & initial all entries



D3681-1 SPACER



0.025 X 45°
CHAMFER
(TYP)



DETAIL A
(SCALE 4 : 1)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56802

RELEASED
07-11-09

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE		DC	07.11.08
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA DRAWING NO. D3681 TITLE SPACER	REV.	
DRAWN	SC		SHEET 1 OF 1	
CHECKED	WJ			
MFG. APPR.	EP			
APPROVED	WJ		SCALE	
DE APPR.	WJ		2:	
DATE	07.11.08		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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